

Epoxy Finishing Filler

Epoxy Filler

New from International® Paint is Epoxy Finishing Filler

Epoxy Finishing Filler is a two-pack, shrink-free, finishing filler. It is both easy to apply and sand.

Once fully cured Epoxy Finishing Filler is solvent resistant

Can be used above and below the waterline



FEATURES AND BENEFITS:

- Easy application, sanding and filling properties
- Shrink-free
- Solvent resistant once fully cured
- Simple 2:1 mix ratio

PRODUCT DATA:

Area:	Above and below the water
Product Code:	IAA650 – Part A, IAA651 – Part B
Colour:	Cream
Shelf life:	1 Year
Application method:	Knife, Trowel, batten, rule and float
Pack Size:	5kg, 75kg – Base ; 2.5kg, 75kg – C/A

Drying

	10°C	15°C	23°C	35°C
Sandable		24 hrs	16 hrs	12 hrs
Pot Life		30 mins		

Overcoating Substrate Temperature

Overcoated By	10°C		15°C		23°C		35°C	
	Min	Max	Min	Max	Min	Max	Min	Max
Clear Wood Sealer – Fast Dry	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext
Clear Wood Sealer – Standard	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext
Epoxy Finishing Filler	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext
Interprime 880	5 days	-	3 days	-	2 days	-	1 day	-
Midcoat Flat HS	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext
Epoxy GP Coating	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext
Sikkens Epoxy Barriercoat GP	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext
Sikkens Epoxy Heavycoat	48 hrs	ext	24 hrs	ext	16 hrs	ext	16 hrs	ext

Note:All overcoating times are approximate. Overcoating Times are the Minimum Recoat Time with Sanding. When being overcoated, the surface must be dry, clean, grease- and dust-free.

SURFACE PREPARATION AND SYSTEM



PREVIOUSLY PAINTED SURFACES:

In Good Condition: Wash down with International's Super Cleaner, rinse with fresh water and allow to dry.

In Poor Condition: All previous coatings should be removed back to solid material and filled with Epoxy LG Filler.

EPOXY LG FILLER: Sand smooth. Remove all sanding residue using a clean air line and sweeping with a clean brush or broom. Vacuum clean for best results.

For further sanding recommendations please see the leaflet "The Importance of Good Sanding Practise"

Application: Apply the filler by float, to ensure proper wetting and compression. It is necessary to pass a trowel over the wet filler coat from the bottom upwards and in the opposite direction, removing excess filler. Apply one or several coats of Epoxy Finishing Filler, depending on substrate deviation and profile required. Sand between coats with 120 grade (grit) paper. For sanding final layers refer to "The Importance of Good Sanding Practise" leaflet.


Hints on Mixing: Ensure the correct volume mix ratio is used. If the components are too thick, e.g. due to stockholding at lower temperatures, stir each component separately. Mix the components thoroughly until a homogeneous mix of a uniform colour is achieved.

RELATED PRODUCTS:

See Product Datasheet for further details or visit www.yachtpaint.com.

Important Notes:

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